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9004 Clear Finish

High quality, 1K clear coat in aerosol for spot repair in automotive painting. Suitable also for waterborne base coats. Special formulation enables high durability and anti-yellowing protection.

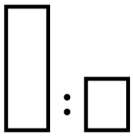
- quick drying time
- smooth flow
- economical in use

Substrate preparation

Surfaces to be treated must be thoroughly dry.
Suitable substrates:
- metallic (aluminium/zinc should be pre-treated with suitable primer)
- glassware
- plastics (except of PS, PE, PP, EPDM)

Important: do not apply this product on the surface coated with synthetic enamels.

Mixing ratio



The product is ready for use!

Spraygun setup



Shake the can thoroughly until the mixing balls move freely.

Number of coats:	2 - 3
Spraying distance:	20 - 30 cm
Flash-off between layers:	3 - 5 min
Dry film thickness:	40 - 50 µm

After spraying turn the can upside down and spray until the valve is clean. It is strongly recommended that ready to use product is applied at temperature above 15 °C/59 °F.

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Drying

Dust dry (20°C/68°F)	10 – 15 min
Touch dry (20°C/68°F)	60 – 90 min
Dry to polish (20 °C)	6 h
Completely dry (20 °C)	24 h

Packaging

Product number	Description	Volume/Weight	Packaging
9004	/	400 mL	12

Volatile organic compounds

The VOC value for this product is 688 g/L
The product category is VOC 2004/42/IIB(e)(840).

Shelf life

Min. 24 months from the production date under normal storage conditions and unopened can.

Additional information

FOR PROFESSIONAL USE ONLY!

Always read the instructions.

IMPORTANT: This product contains hazardous substances at work so it is necessary to always use/wear appropriate protective equipment. For further instructions, check the label on the product and safety data sheet. A person who uses the product for any purpose other than recommended in this technical data sheet, acts at his own risk. It is the user's responsibility to take all necessary steps to fulfil the local legislation.

Materials described are designed for application by professional, trained personnel using proper equipment and are not intended for sale to the general public.

Information and methods described are based on the best information and practices known to us and serve merely as guidelines for optimal use, without liability to performance, results or fitness for any intended use. We do not accept any responsibility for the behaviour of the product or damage arising from the use of the product. Before using the product, the user must check if this is the latest version.

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