HS clear coat 9030 X3 HS Clear Coat designed for efficient use, easy application and good finish. Combines fast drying with a good long lasting gloss, making it a reliable choice for car refinishing.

- easy application with excellent overflow
- drying time (60 °C/140 °F): 20 - 30 min
- brilliant and long-lasting gloss
- high durability and resistance to yellowing
- hardener: 9083, 9085 (vol: 2:1), no thinner

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9030 X3 HS Clear Coat

Substrate preparation

The base coat must be completely dry. Clearcoat has been tested on WB and SB basecoats.

Mixing ratio

2 : 1

	By volume	By weight
9030 X3 HS Clear Coat	2	1000
9083/9085	1	510

Spray gun setup

Nozzle	1,2 – 1,4 mm
Pressure (upper cup)	1.5 - 2.0 bar
Pressure (suction cup)	Verify manufacturer's info

Application

Number of coats	2
Flash-off between layers	5 - 10 min
Dry film thickness [microns]	40 - 50

Drying

Dry to polish (60°C)	20 - 30 min
Dry to polish (20°C)	8 - 14 h
IR shortwave	10 - 20 min
Potlife (20°C)	60 - 120 min

Complementary products

Packaging

Product no.	Description	Volume/Weight	Packaging [pcs/box]
9030-1	9030 X3 HS Clear Coat	1 L	6
9030-5	9030 X3 HS Clear Coat	5 L	3

Volatile organic compounds

The VOC value for this product is 580 g/L
The product category is VOC 2004/42/IIB(e)(840).

Shelf life

Min. 24 months from the production date under normal storage conditions and unopened can.

Additional information

FOR PROFESSIONAL USE ONLY!

Always read the instructions.

IMPORTANT: This product contains hazardous substances at work so it is necessary to always use/wear appropriate protective equipment. For further instructions, check the label on the product and safety data sheet. A person who uses the product for any purpose other than recommended in this technical data sheet, acts at his own risk. It is the user's responsibility to take all necessary steps to fulfil the local legislation.

Materials described are designed for application by professional, trained personnel using proper equipment and are not intended for sale to the general public.

Information and methods described are based on the best information and practices known to us and serve merely as guidelines for optimal use, without liability to performance, results or fitness for any intended use. We do not accept any responsibility for the behaviour of the product or damage arising from the use of the product. Before using the product, the user must check if this is the latest version.

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